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ALUMINIUM AND THERMOPLASTIC HONEYCOMBS, LAMINATES, SANDWICH PANELS

ENG

Drilled aluminium honeycomb

Panel's composition

DRILLED ALUMINIUM HONEYCOMB

Aluminium honeycomb (aluminium alloy 3000*)

Diameter: On request +/-10%

Thickness Foil: 70 Microns +16/-8 Microns



* To Aluminium alloy series 3000 belong: Aluminium alloy 3003, Aluminium alloy 3005, Aluminium alloy 3103, Aluminium alloy 3104

Technical properties				
Туре	ALUMINIUM ALLOY 3003/3005/3103/3104			
Grade	Aluminium Commercial			
Cell size	on request +/-10%			
Perforation	Yes			
Foil thickness	70 Micron +16/-8 Microns			
Density	It depends on the cell +/- 10%			
Thickness of slices	On request			
Sheer's slices	L-1250 mm (-0/+50 mm) x W-2500 (-0/+50 mm) expanded L-8500 mm (-0/+100 mm) x W-3000 (-0/+100 mm) overexpanded. The regularity of the cell is not guaranteed.			
Number of holes and their diameter	On request			

Honeycomb core's properties	70 Microns					
Aluminium alloy	3003/3005/3103/3104					
Ø honeycomb in mm	3,2	6	9	12	19	
Ø honeycomb in inches	1/8"	1/4"	3/8"	1/2"	3/4"	
Density Kg/m³	163	80 - 83	54	40 - 42	27 - 29	
Compressive stabilised strength MPa	10,2	4,3 - 4,6	2,5 - 2,6	1,41 - 1,5	0,85 - 0,9	



